# **Explosion proof pressure switch**

Model: P954

Spec. sheet no. PD09-14

#### Service intended

P954 다이어프램형 압력 스위치는 다양한 공정라인에서 사용할 수 있습니다. 내부 마이크로 스위치는 대기압, 수압 등 다양한 유체의 압력에 의해 작동됩니다. 압력 감지 부분은 힘이 균형을 이루고 피스톤으로 작동되는 어셈블리입니다.

# **Fluid**

Gas and oil

# Repeatability

±1.0 % or 0.5 % of adjustable range

## Adjustable range (mbar, kPa, bar, MPa)

-0.9 to 275 bar

#### **Dead band**

Fixed

One SPDT : Approx. 5 % of adjustable range Two SPDT : Approx. 10 % of adjustable range

## Working temperature

Ambient : -25  $\sim$  65 °C (O-ring material : Viton) -40  $\sim$  65 °C (O-ring material : Silicone)

Fluid: Max. 100 °C

## Degree of protection

EN60529/IEC529/IP67

## **Standard features**

## **Pressure connection**

Stainless steel (316SS, 316L SS) Monel and Hastelloy-C

#### **Element**

Stainless steel (316L SS) Monel, Hastelloy-C

#### Case and cover

ALDC 12.1 Silver gray finished aluminium

# **Process connection**

½" NPT (F)

#### Contact

Micro contact type

One SPDT (P954-1B3)

Two SPDT (P954-2B3)(Only available with single setpoint)

ATEX II 2D Ex tb IIIC T85°C Db IECEx Ex db IIC T6 Gb

Two SPDT (P954-2B3)(Only available with single setpoint)

IECEX Ex tb IIC T85°C Db IP67







# Contact rating SPDT contact rating AC 125 V / 250 V, 15 A DC 125 V, 0.5 A for resistance load DC 125V, 0.03 A for inductive load

# **Conduit connection**

3/4" NPT (F)

# Certificates

ATEX II 2G Ex db IIC T6 Gb
ATEX II 2D Ex tb IIIC T85°C Db IP67
IECEx Ex db IIC T6 Gb
IECEx Ex tb IIC T85°C Db IP67
KCS Ex db IIC T6 Gb
KCS Ex tb IIC T85°C Db



# Main order

# **Ordering information**

#### 1. Base model

P954 Explosion proof pressure switch

#### 2. Switch form

- 1 One SPDT
- 2 Two SPDT (Only available with single setpoint)

#### 3. Repeatability

- **A1** ±1.0 % of adjustable range
- **A5** ±0.5 % of adjustable range

#### 4. Process connection

- C 1/4"
- D 3/8"
- E ½"

#### 5. Connection type

- **B** PF
- **C** PT
- **D** NPT
- E NPT(F) ½"NPT(F) Only
- \* Connections except 1/2"NPT(F) are unions.

## 6. Unit

- **H** bar
- I MPa
- **J** kPa
- K psi

## 7. Range

**XXX** Refer to pressure range table

## 8. Pressure connection / Element material

- 3 316SS / 316L SS
- L 316SS / Hastelloy-C
- Z Monel / Monel

# 9. Options

- 1 Wall mounting bracket
- 2 2" mounting bracket

## 10. Conduit connection

- **T2** ½" NPT(F)
- **T3** 3/4" NPT(F)
- **T6** 1" NPT(F)
- **T9** M20X1.5(F)

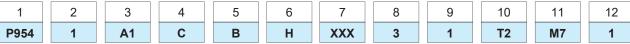
## 11. Material for cable gland

- 00 None
- M7 Ex-proof Ni plate brass
- MB Ex proof 316SS

## 12. Ambient temperature (°C)

- 1 -25~65 °C (O-ring material: Viton)
- 2 -40~65 °C (O-ring material: Silicone)

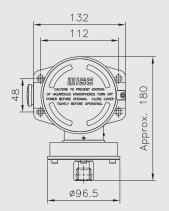
# Sample ordering code

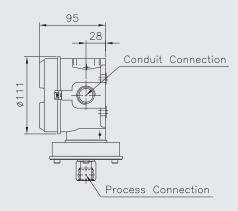




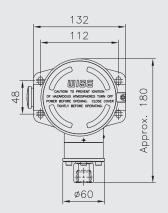
# P954: Type of mounting (1/4)

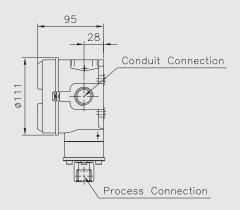
# P954-STANDARD



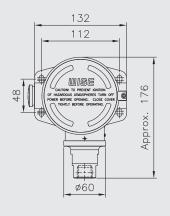


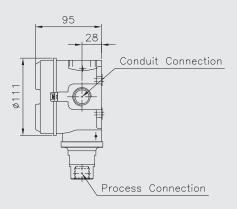
LOW PRESSURE





MIDDLE PRESSURE

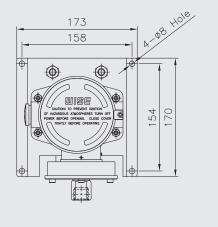


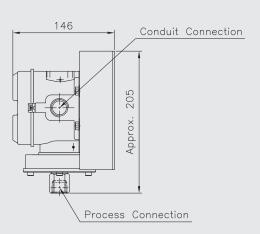


HIGH PRESSURE

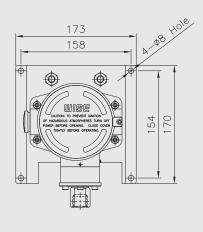
# P954: Type of mounting (2/4)

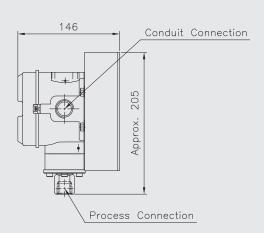
# P954-WALL MOUNTING TYPE



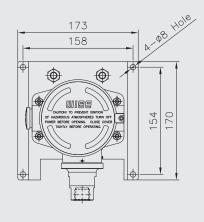


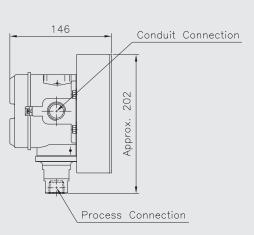
# LOW PRESSURE





# MIDDLE PRESSURE



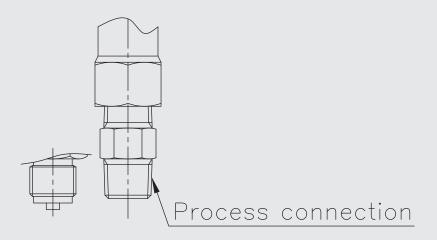


HIGH PRESSURE



# P954: Type of mounting (3/4)

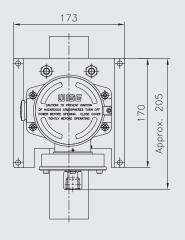
\* Connection except 1/2"NPT(F) are Unions.

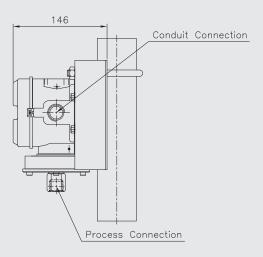


Process connection					
NPT	1/4"				
PT	3/8"				
PF	1/2"				

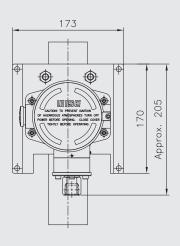
# P954: Type of mounting (4/4)

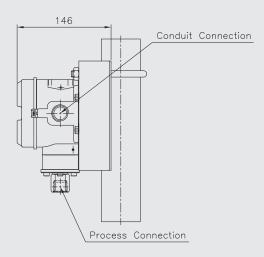
# P954-2"MOUNTING TYPE



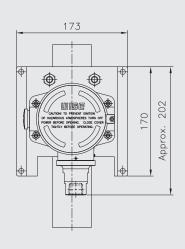


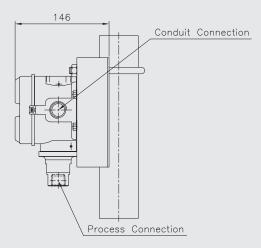
LOW PRESSURE





MIDDLE PRESSURE





HIGH PRESSURE

#### **Pressure switch**

A bi-stable electro mechanical device than actuates/ deactuates one or more electrical switching element at a predetermined discrete pressure upon rising or falling.

## Adjustable range

The span of pressure between upper and lower limits within which the pressure switch can be adjusted to actuate/deactuate. It is expressed for increasing pressure.

# **Setpoint**

That discrete pressure at which the pressure switch is adjusted to actuate/deactuate on rising or falling pressure. It must fall with the adjustable range and be called out as increasing.

## **Dead band**

The difference in pressure between the increasing set point and the decreasing setpoint.

## Working range

The maximum input pressure that can be continuously applied to the pressure switch without causing permanent change of setpoint, leakage or material failure.

# Max.Working pressure

The maximum input pressure that can be continuously applied to the pressure switch without causing leakage or catastrophic material failure. Permanent change of set point may occur, or the device may be rendered inoperative.

# Repeatability

The ability of a pressure switch to successively operate at a set point that is approached from a starting point in the same direction and returns to the starting point over three consecutive cycles to establish a pressure profile.

The closeness of the measures set point values is normally expressed as a percentage of full scale (maximum adjustable range pressure).

# Pressure range table

List	Code	Adjustable setting range	Dead band		Working range	Max. Working pressure	
		bar [mbar]	One SPDT Setpoint	Two SPDT Setpoint	bar	bar	
	100	[3.0 ~ 10]	Within 10 % adjustable range	x			
	110	[8.5~100]					
	120	[80~300]			14	28	
	130	[150~550]					
	140	[250~900]					
	150	[200~1000]			50	70	
Positive	160	1~3					
	170	1.4~4	Within 5 % adjustable	Within 10 % adjustable			
	180	3.5~14	range	range	100	170	
	190	8~24					
	200	11~38					
	210	9~36			170	410	
	220	24~85					
	230	35~120					
	240	70~275			340	410	
	250	[-30~30]	Within 10 % adjustable range	X	14	28	
Compound	260	[-50~50]					
Compound - Pressure	300	-0.3~0.1	Within 5 %	Within 10 % adjustable range			
	310	-0.9~0	adjustable		50	70	
-	320	-0.9~0.5	range			1-0	
	330	-0.9~4			100	170	

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# **Micro contact**

## General

The micro contact has a large switching capacity with high repeat accuracy. The contact mechanism is a crossbar type with gold alloy contacts, which ensures highly reliable operations for micro loads.

## **Characteristics**

Item	Micro switch			
Operating speed	0.01 mm to 1 m/s			
Mechanical operating frequency	240 operations/min			
Insulation resistance	100 MΩ 1 min at 500 VDC			
Contact resistance	0.015 Ω max			
Shock resistance	100 m/sec² max			
Ambient temperature	-25 ~ 80 °C			
Ambient humidity	35 ~ 85 % RH			

# **Specifications**

	Non inductive load (A)				Inductive load (A)			
Rated voltage	Resistive load		Lamp load		Inductive load		Motor load	
	NC	NO	NC	NO	NC	NO	NC	NO
125 V AC	15		3	1.5	15		5	2.5
250 V AC	15		2.5	1.25	15		3	1.5
8 V DC	15		3	1.5	15		5	2.5
30 V DC	2		2	1.4	1		1	1
125 V DC	0.5*		0.5*	0.5*	0.03		0.03	0.03
250 V DC	0.2		0.2	0.2	0.02		0.02	0.02

<sup>\*</sup> The DC current ratings marked with an asterisk have been verified by testing and experience.

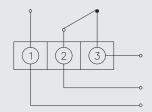
# SPDT switching element

Single-pole, double throw (SPDT) has three connection: C-common, NO-normally open and NC-normally close, which allows the switching element to be electrically to the circuit NO or NC state.

## **One SPDT**

Pressure reach the upper or lower limit setpoint, circuit closed and opened.

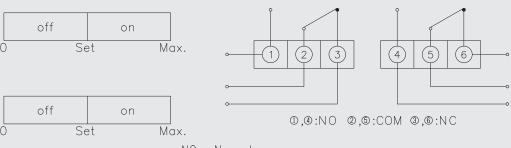




1:NO 2:COM 3:NC

# **Two SPDT**

Pressure reach the upper or lower limit setpoint, two circuit simultaneous closed and opened.



NO: Normal open NC: Normal close



# **Conversion table**

# Pressure conversion chart

psi	atm	kgf/cm²	inH₂O	mmHg	inHg	kPa	bar	mmH₂O
1	0.068046	0.070307	27.7276	51.715	2.03602	6.835	0.06895	704.28104
14.696	1	1.0332	407.484	760	29.921	101.325	1.01325	10350.0936
14.2233	0.96784	1	394.38	735.559	28.959	98.096	0.98067	10,000
0.036092	0.002454	0.00253	1	1.8651	0.07343	0.249	0.00249	25.4
0.019336	0.001315	0.001359	0.53616	1	0.03937	0.1333	0.001333	13.618464
0.491154	0.0033421	0.03453	13.6185	25.4	1	3.3864	0.033864	345.9099
0.145	0.00987	0.010197	4.0186	7.5006	0.2953	1	0.01	102.07244
14.5038	0.98692	1.01972	402.156	750.062	29.53	100	1	10214.7624
0.00142	0.000097	0.0001	0.03937	0.0734	0.0029	0.0098	0.000098	1

14.5050	0.30032	1.01312	402.100	7 30.002	28.55			10214.7024
0.00142	0.000097	0.0001	0.03937	0.0734	0.0029	0.0098	0.000098	1
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